FORMULATION

			TEST :
Type of Leather:	**NATURAL FLOATER**		Date: 2010
Material:	USA Cowhide		Thickness: 2.0-2.1 mm
Percentages based on:	BLUE SHAVED WEIGHT		

OPERATION	PRODUCTS	TEMP ºC	%	PREP	TIME (MIN)	CONTROLS	REMARKS
WASH	H2O	35	300		10		DRAIN
NEUT.	H2O	35	100				
	AMMONIUM BICARB		4.0		120	pH 6.8	**DRAIN**
WASH	H2O	35	300		10		**DRAIN**
RETAN	H2O	35	50				
	LIONSOFT SF-1200		8.0		20		
	LIONTAN 28		8.0				
DYE	AQUA AMMONIA		1.0		5		
	RED DYESTUFF		2.5		90	CH. PENT	
ACID	FORMIC		1.5		10		
	FORMIC		1.5		20	pH 3.6	
WASH	H2O	60	300		10		**DRAIN**
FAT	*H2O*	60	100				
	LIONOL 209		12.0		60		
ACID	FORMIC		0.5		30		**DRAIN**
WASH	H2O	30	300		10		**PULL**
	HORSE						
	TOGGLE DRY						
	DRY MILL						

SPECIFICATIONS WITHOUT GUARANTEE