

Type of Leather:	HANDSEWN		TEST :
Material:	USA COWHIDE		Date: 2010
Percentages based on:	BLUE SHAVED WEIGHT		Thickness: 1.6-1.8 mm

OPERATION	PRODUCTS	TEMP °C	%	PREP	TIME (MIN)	CONTROLS	REMARKS
FLOAT	H2O	40	200				
ADD	DETERGENT		0.2				DRAIN
WASH	H2O	35	200		10'		DRAIN
NEUT.	H2O	30	150				
ADD	NEUTRALIZING AGENT		1.5				
	HCOONa		1.5		70'	pH 4.5	DRAIN
WASH	H2O	35	200		10'		DRAIN
RETAN	H2O	35	50				
ADD	CHESTNUT		4.0				
	MIMOSA		4.0				
	MARDOL HSN		4.0				
	LIONTAN 15		2.0		60		
ADD	CHESTNUT		4.0				
	MIMOSA		4.0				
	MARDOL HSN		4.0				
	LIONTAN 15		2.0		30	pH 4.18	
DYE	DYESTUFF		2.0		60		CH. PENT.
FIX	H2O	40	150				
ADD	HCOOH		1.0		20/20	pH 3.51	DRAIN
WASH	H2O	55	250		10'		DRAIN
FILL	H2O	55	300				
	LIONFILL 50ND		3.0		20'		
FAT	MARDOL 1498T		6.0				
	MARDOL 783		2.0		45	pH 3.65	
WASH	H2O	35	200		5'		DRAIN
WASH	H2O	25	200		5'		PULL
	SET-OUT						
	VAC DRY 5'@50C						
	HANG DRY/COND.						
	STAKE						

SPECIFICATIONS WITHOUT GUARANTEE