

		TEST :
Type of Leather:	CRAZY HORSE TYPE	Date: 2010
Material:	USA Cowhide	Thickness: 2.0-2.1mm
Percentages based on:	BLUE SHAVED WEIGHT	

OPERATION	PRODUCTS	TEMP °C	%	PREP	TIME (MIN)	CONTROLS	REMARKS
FLOAT	H2O	35	200				
ADD	LIONMULSE F-20		0.2				
	HCOOH		0.2		20'	pH 3.5	DRAIN
WASH	H2O	35	200		10'		DRAIN
NEUT.	H2O	30	150				
ADD	NEUTRALIZING AGENT		1.5				
	HCOONa		0.5		45'	pH 4.8	DRAIN
WASH	H2O	35	200		10'		DRAIN
RETAN	H2O	35	50				
ADD	MIMOSA		10.0				
	QUEBRACHO		7.0				
	LIONTAN HSN		10.0				
	LIONTAN 15		1.0				
DYE	DYESTUFF		2.0				DRY
ADD	LIONCRYL AR-48N		5.0		30'		
FIX	H2O	40	150				
ADD	HCOOH		2.0		20/20	pH 3.7	DRAIN
WASH	H2O	55	250		10'		DRAIN
FILL	H2O	55	300				
	LIONFILL 50ND		5.0		20'		
FAT	MARDOL 1583		4.0		30'		4:1 RATIO
FAT	MARDOL 1583		4.0		30'		
WASH	H2O	35	200		5'		DRAIN
WASH	H2O	25	200		5'		PULL
	SET-OUT						
	PASTE						
	BUFF FLESH 180G						
	BUFF GRAIN 180G						
	BUFF GRAIN 220G						
	BUFF GRAIN 320G						
	POLISH						

SPECIFICATIONS WITHOUT GUARANTEE