

Type of Leather:	<b>AUTOMOTIVE CRUST</b>		<b>TEST :</b>
Material:	USA Cowhide		Date: 2010
Percentages based on:	BLUE SHAVED WEIGHT		Thickness: 1.0-1.2 mm

OPERATION	PRODUCTS	TEMP °C	%	PREP	TIME (MIN)	CONTROLS	REMARKS
<b>WASH</b>	H2O	40	300		10		<b>DRAIN</b>
<b>NEUT.</b>	H2O	40	100				
	<b>LIONSOFT SF1200-M</b>		3.0		20		
<b>ADD</b>	SODIUM FORMATE		2.0				
	<b>LIONTAN 15</b>		1.5		40		
<b>ADD</b>	SODIUM BICARB		1.0		40	pH	
	RELUGAN® DLF		2.0		40		<b>DRAIN</b>
<b>WASH</b>	H2O	30	300		10		<b>DRAIN</b>
<b>RETAN</b>	H2O	30	100				
	BASYNTAN® WL		6.0				
	TARA POWDER		6.0		45		
<b>ADD</b>	LUGANIL® BLACK NT		4.0		60		
<b>ACID</b>	H2O	60	100				
	FORMIC		1.5		15	pH	<b>DRAIN</b>
<b>WASH</b>	H2O	60	300		10		<b>DRAIN</b>
<b>FAT</b>	H2O	60	100				
	<b>LIONSOFT SF1200-M</b>		9.0		60		
<b>ADD</b>	<b>LIONCRYL AR-48N</b>		2.0		30		
<b>ACID</b>	FORMIC		1.0		15	pH	<b>DRAIN</b>
<b>TOP DYE</b>	H2O	60	150				
	LUGANIL® BLACK NT		1.5		20		
<b>ACID</b>	FORMIC		1.0		25		<b>DRAIN</b>
<b>WASH</b>	H2O	25	300		2X10		<b>PULL</b>
	HORSE						
	SET						
	WET TOGGLE						
	STAKE						